

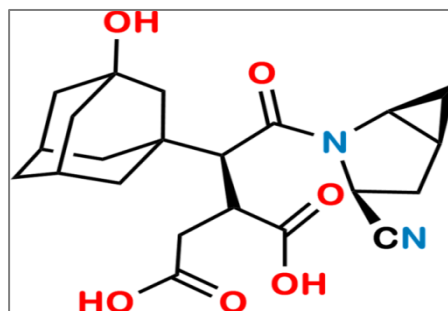
Analysis Date: 08-10-2025

Re-test Date: 08-10-2028

SAXAGLIPTIN IMPURITY 29
Identification
Chemical Name : (2R)-2-((1S)-2-((1S,3S,5S)-3-Cyano-2-azabicyclo[3.1.0]hexan-2-yl)-1-((3R,5R,7S)-3-hydroxyadamantan-1-yl)-2-oxoethyl)succinic acid

CAT No : ALL-SAX-79

CAS No : N.A.

Molecular Formula : C₂₂H₂₈N₂O₆
Molecular Weight : 416.5

Analytical Information

Batch No.	: ALL-SAX-79	HPLC Purity	: 98.00%
Solubility	: USP Diluent / EP Diluent (MEOH)	Potency	: 95.55%
Appearance of Product	: Off White Solid	Mass	: Confirm
Long Term Storage	: -20°C	IR Analysis	: Confirm
Weight Loss By TGA	: 1.453%	¹H NMR	: Confirm
Residue Of Ignition	: 1.045%		

Additional Information

%Potency = [100 - (Weight Loss By TGA % + Residue Of Ignition %) × Chromatographic Purity%]/100 =
 [100 - (1.453+1.045) × 98.00]/100 = 95.55%

Recommendation : Released

	Department	Name	Signature
Prepared and Reviewed by	Analytical	Mr. Vipul khadase Jr. Executive	
Approved By	QA&QC	Dr. Ashish Keche Director QA&QC	

Attachment : HPLC, Mass, 1H NMR, IR, TGA

Shipping Condition : All Product are stable to be shipped at room temperature, unless otherwise specified

Corporate Office